

Pressure reducing valve, direct operated

RE 26564/05.11 Replaces: 02.03 1/8

Type DR 6 DP

Size 6 Component series 5X Maximum operating pressure 315 bar [4568 psi] Maximum flow 60 l/min [15.9 US gpm]



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6, 7

- For subplate mounting

- Porting pattern according to DIN 24340 form A

2 - Porting pattern according to ISO 4401-03-02-0-05 and

NFPA T3.5.1 R2-2002 D03 (with locating hole)

- 4 adjustment types for pressure adjustment, optionally: 3

Rotary knob

· Setscrew with hexagon and protective cap

· Lockable rotary knob with scale

· Rotary knob with scale

- 5 pressure ratings

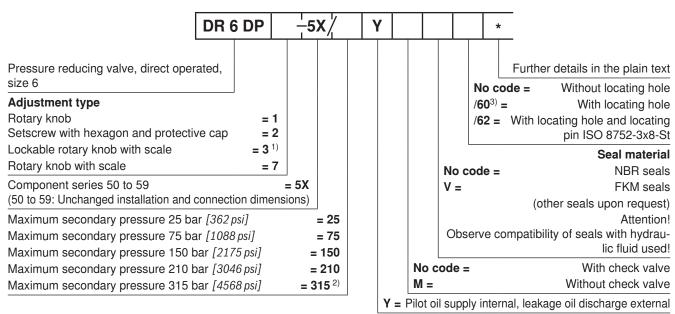
- Check valve, optional

- More informatio:

Data sheet 45052 Subplates

Information on available spare parts: www.boschrexroth.com/spc

Ordering code

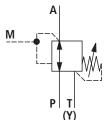


- H-key with Material no. R900008158 is included in the delivery.
- 2) Only with adjustment type "2" and without check valve
- 3) Locating pin ISO 8752-3x8-St, Material no. R900005694 (separate order)

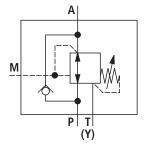
Standard types and standard units are contained in the EPS (standard price list).

Symbols

Version "M" without check valve



"No code" version with check valve



Function, section

The valve type DR 6 DP is a direct operated pressure reducing valve in 3-way design, i.e. with pressure limitation of the secondary circuit.

It is used to reduce a system pressure. The secondary pressure is set via the adjustment type (4).

In the initial position the valve is open. Hydraulic fluid can flow from channel P to channel A without obstructions. Via the pilot line (6), the pressure in channel A is applied to the spool face vis-à-vis the compression spring (3). If the pressure in channel A rises above the value set at the compression spring (3), the control spool (2) moves into the control position and holds the set pressure in channel A constant.

Signal and pilot oil are provided internally, via the control line (6) by channel A.

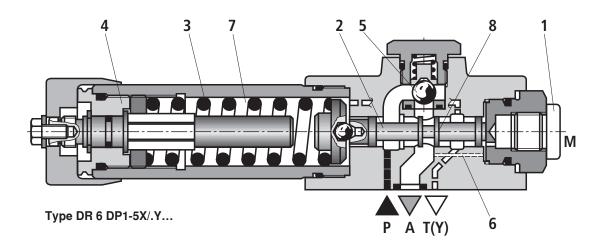
If the pressure in channel A continues to increase due to external forces at the actuator, it moves the control spool (2) further against the compression spring (3).

Thus, channel A is, via the control edge (8) at the control spool (2), connected with channel T(Y). Hydraulic fluid flows to the tank until the pressure can only increase slightly.

The leakage oil drain from the spring chamber (7) is always realized externally, via channel T(Y).

For the free flow back from channel A to channel P, you can optionally install a check valve (5).

A pressure gauge connection (1) allows for the control of the secondary pressure.



Technical Data (For applications outside these parameters, please consult us!)

general		
Weight	kg [lbs]	1.2 [2.64]
Installation position		Any
Ambient temperature range		-30 to +80 [-22 to +176] (NBR seals) -20 to +80 [-4 to +176] (FKM seals)

hydraulic

Maximum operating pressure	- Port P	bar [psi]	315 [4568]
Maximum secondary pressure - Port A		bar [psi]	25; 75; 150; 210; 315 [362; 1088; 2175; 3046; 4568]
Maximum backpressure	- Port T (Y)	bar [psi]	160 [2320]
Maximum flow		I/min [US gpm]	60 [15.9]
Hydraulic fluid			See table below
Hydraulic fluid temperature range °C [°F]		-30 to +80 [-22 to +176] (NBR seals) -20 to +80 [-4 to +176] (FKM seals)	
Viscosity range		mm²/s [SUS]	10 to 800 [60 to 3710]
Maximum permitted degree of cocleanliness class according to IS	-	draulic fluid -	Class 20/18/15 ¹⁾

Hydraulic fluid		Classification	Suitable sealing materials	Standards	
Mineral oils and related hydrocarbons		HL, HLP, HLPD	NBR, FKM	DIN 51524	
Environmentally compatible	Insoluble in waterSoluble in water	HETG	NBR, FKM	100 15000	
		HEES	FKM	ISO 15380	
		HEPG	FKM	ISO 15380	
Flame-resistant	Water-free	HFDU, HFDR	FKM	ISO 12922	
	- Water-containing	HFC (Fuchs Hydrotherm 46M, Petrofer Ultra Safe 620)	NBR	ISO 12922	

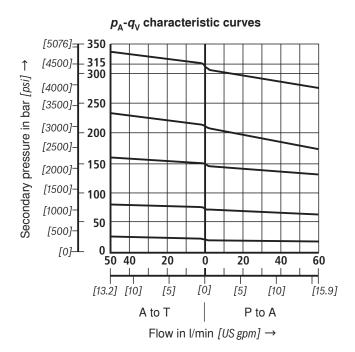
Important information on hydraulic fluids!

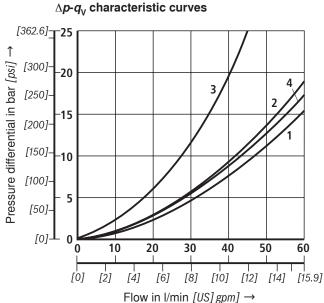
- For more information and data on the use of other hydraulic fluids refer to data sheet 90220 or contact us!
- There may be limitations regarding the technical valve data (temperature, pressure range, service life, maintenance intervals, etc.)!
- Flame-resistant water-containing:
 - Maximum operating pressure 210 bar
 - Maximum hydraulic fluid temperature 60 °C
 - Expected service life as compared to HLP hydraulic oil 30 % to 100 %

For the selection of the filters see www.boschrexroth.com/filter.

¹⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.

Characteristic curves (measured with HLP46, $\vartheta_{Oil} = 40 \pm 5$ °C [104 ± 9 °F])





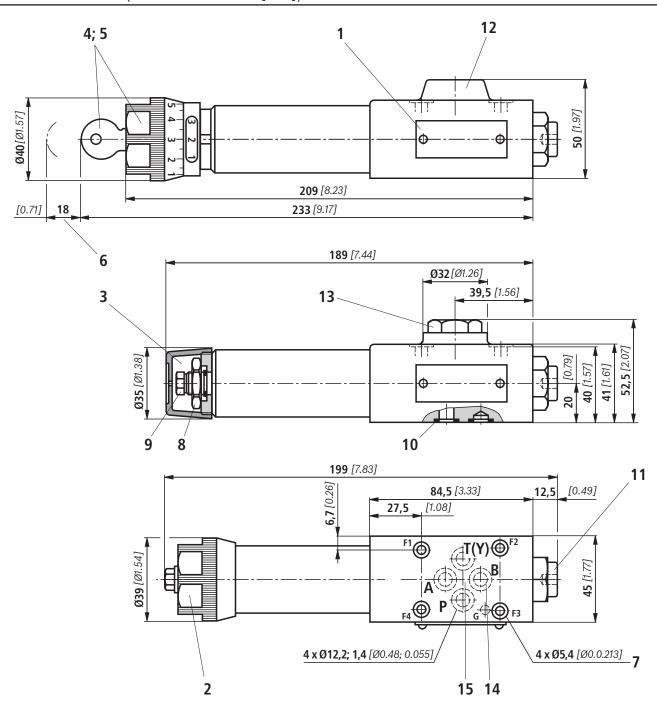
™ Note!

With lower pressures set, the curve development is maintained according to the pressure rating.

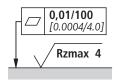
The characteristic curves apply to the pressure at the valve output p = 0 bar across the entire flow range.

- 1 P to A (minimum pressure differential)
- **2** A to T(Y) (minimum pressure differential)
- 3 Δp only via check valve
- 4 Δp via check valve and completely opened control cross-section

Unit dimensions (dimensions in mm [inch])



Explanations of items, valve mounting screws and subplates see page 7.



Required surface quality of the valve mounting face

Unit dimensions

1 Name plate

2 Adjustment type "1"

3 Adjustment type "2"

4 Adjustment type "3"

5 Adjustment type "7"

6 Space required to remove the key

7 Valve mounting bores

8 Lock nut SW24

9 Hexagon SW10

10 Identical seal rings for ports A, B, P, T(Y)

11 Pressure gauge connection G1/4, 12 deep. Internal hexagon SW6

12 Without check valve

13 With check valve

14 Port B without function

15 Porting pattern according to DIN 24340 form A (without locating hole), or ISO 4401-03-02-0-05 and NFPA T3.5.1 R2-2002 D03 (with locating hole for locating pin ISO 8752-3x8-St,

Material no. R900005694, separate order)

Subplates according to data sheet 45052 (separate order)

(without locating hole) G 341/01 (G1/4)

G 342/01 (G3/8)

G 502/01 (G1/2)

(with locating hole) G 341/60 (G1/4)

G 342/60 (G3/8)

G 502/60 (G1/2)

Valve mounting screws (separate order)

4 hexagon socket head cap screws metric ISO 4762 - M5 x 50 - 10.9-flZn-240h-L

with friction coefficient $\mu_{\rm total}$ = 0.09 to 0.14, Tightening torque $M_{\rm A}$ = 7 Nm ±10 %,

Material no. R913000064

4 hexagon socket head cap screws UNC 10-24 UNC x 2" (on request)

Notes

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